

**AMENDMENTS TO THE SPECIFICATION:**

Please amend the paragraphs appearing at page 8, lines 2 -12 , as follows:

Further, it is preferable to provide a cleaning roller in order to remove ink ~~residuals residues~~ and grouts on the transfer roller after transferring the ink from the transfer roller to the spark plug.

~~According to With the cleaning roller, it is prevented that the transfer roller is prevented from becoming becomes stained, so that-and the stains are transferred to the spark plug, thereby degrading that would degrade the print quality on the spark plug insulator are not transferred to the spark plug.~~

Further, it is preferable to construct the cleaning roller in such a manner that it is easily changed after a prescribed time interval, because the cleaning roller becomes also dirty after using a long period of time.

Please amend the paragraph appearing at page 9, line 28 – page 10, line 2, as follows:

The above mentioned pressing force FT is obtained by disposing the doctor blade ~~at uppper side of~~upper side of the marking roller.